

ASSEMBLY INSTRUCTION SHEET

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5.5" R-H DROP UNIVERSAL ATLAS SHIFTER

KIT CONSISTS OF:

<u>No.</u>	<u>Qty</u>	<u>Part No.</u>	<u>Description</u>
1.	1	302051	TWIN STICK BASE MOUNT
2.	1	302053	TWIN STICK EXTENSION TUBE 5.5"
3.	2	302058	TWIN STICK HANDLE (STR)
4.	1	302060	TWIN STICK BOOT
5.	1	302061	TWIN STICK KNOB (FRONT H-N-L)
6.	1	302062	TWIN STICK KNOB (REAR H-N-L)
7.	1	302063	TWIN STICK BOOT RING
8.	1	302075	1/2" INSIDE STAR WASHER
9.	1	302076	1/2"-13 x 9" STUD BOLT
10.	2	303055	TWIN STICK BRASS ROD END
11.	1	303070	TWIN STICK TOWER
12.	4	303081	LARGE NYLINER
13.	2	303085	1/2" SHOULDER BOLT
14.	4	303096	SMALL NYLINER
15.	10"	303100	3/8" HEAT SHRINK
16.	4	303110	BUTTON SHIFTER
17.	4	303115	ECLIP RETAINER
18.	1	303120	HEX LOCK NUT 1/2"-13 PLATED
19.	3	303121	HEX JAM NUT 1/2"-13 PLATED
20.	4	722542	SELF TAPPING METAL SCREW
21.	3	723731	S.H.C.S. 3/8"-16 x 1"
22.	2	723759	3/8"-24 x 6" ALL THREAD GRD 5



The shift tower in this photo as shown would index onto the D.O.M. tubing and would fit a left drop case. Right drop cases would require the tower to be flip to the other side to index over the D.O.M. tubing.

Additional parts boxed with shifter kits, but part of Atlas T/C assembly.

1.	1	301600	SITE TUBE KIT
2.	6	302069	ATLAS STUDS
3.	6	302071	3/8"-24 NUTS
4.	2	303200	OIL

NOTE: For the complete shifter installation procedures, please refer to the Final Installation section located in the Atlas manual.

As of January 1, 2005, we have changed the design of our shifter tower. We no longer use a set of Zerk fittings on the tower and have omitted the white nylon bushings. The new design uses a Igus black bushing which does not require grease. These bushings are not interchangeable.

White bushings:	303080 (large) 4 required
	303095 (small) 4 required
Black bushings:	303081 (large) 4 required
	303096 (small) 4 required