

## ASSEMBLY INSTRUCTION SHEET

Page Rev. Date: 03-08-07

# EXPLORER/BRONCO II ATLAS SHIFTER

### KIT CONSISTS OF:

No.	Qty	Part No.	Description
1.	1	302051	TWIN STICK BASE MOUNT
2.	1	302053	TWIN STICK EXTENSION TUBE 5.5"
3.	1	302060	TWIN STICK BOOT
4.	1	302061	TWIN STICK KNOB (FRONT H-N-L)
5.	1	302062	TWIN STICK KNOB (REAR H-N-L)
6.	1	302063	TWIN STICK BOOT RING
7.	1	302075	1/2" INSIDE STAR WASHER
8.	1	302076	1/2"-13 X 9" STUD BOLT
9.	2	303055	TWIN STICK BRASS ROD END
10.	1	303070	TWIN STICK TOWER LEFT HAND
11.	4	303081	LARGENYLINER
12.	2	303085	1/2" SHOULDER BOLT
13.	4	303096	SMALL NYLINER
14.	10"	303100	3/8" HEAT SHRINK
15.	4	303110	BUTTON SHIFTER
16.	4	303115	ECLIPRETAINER
17.	1	303120	HEX LOCK NUT 1/2"-13 PLATED
18.	3	303121	HEX JAM NUT 1/2"-13 PLATED
19.	1	303134	TWIN STICK HANDLE FRONT
20.	1	303135	TWIN STICK HANDLE REAR
21.	4	722542	SELFTAPPING METAL SCREW
22.	3	723731	S.H.C.S. 3/8"-16 X 1"
23.	2	723759	3/8"-24 X 6" ALL THREAD GRD 5



Floorboard clearance for the shifter linkage is required.



Additional parts boxed with shifter kits, but part of Atlas T/C assembly.

1.	1	301600	SITE TUBE KIT
2.	5	720037	10MM-1.5 X 35MM
3.	2	303200	OIL

**NOTE: For the complete shifter installation procedures, please refer to the Final Installation section located in the Atlas manual.**

**As of January 1, 2005, we have changed the design of our shifter tower. We no longer use a set of Zerk fittings on the tower and have omitted the white nylon bushings. The new design uses a Igus black bushing which does not require grease. These bushings are not interchangeable.**

- White bushings:  
303080 (large) 4 required  
303095 (small) 4 required  
Black bushings:  
303081 (large) 4 required  
303096 (small) 4 required



A new hole must be cut into your floorboard to fit the new handle assembly.



The Atlas boot and handle assembly installed. The carpet must be modified to fit over the shifter assembly.