

## ASSEMBLY INSTRUCTION SHEET

Page Rev. Date: 06-23-06

# 8.75" UNIVERSAL ATLAS SHIFTER

### KIT CONSISTS OF:

<u>No.</u>	<u>Qty</u>	<u>Part No.</u>	<u>Description</u>
1.	1	302051	TWIN STICK BASE MOUNT
2.	2	302058	TWIN STICK HANDLE (STR)
3.	1	302060	TWIN STICK BOOT
4.	1	302061	TWIN STICK KNOB (FRONT H-N-L)
5.	1	302062	TWIN STICK KNOB (REAR H-N-L)
6.	1	302063	TWIN STICK BOOT RING
7.	1	302075	1/2" INSIDE STAR WASHER
8.	2	303055	TWIN STICK BRASS ROD END
9.	1	303070	TWIN STICK TOWER UNIVERSAL RIGHT OR LEFT DROP CASES
10.	4	*303081*	LARGE NYLINER INSTALLED INTO TOWER
11.	2	303085	1/2" SHOULDER BOLT
12.	4	303096	SMALL NYLINER
13.	16"	303100	3/8" HEAT SHRINK
14.	4	303110	BUTTON SHIFTER
15.	4	303115	ECLIP RETAINER
16.	1	303120	HEX LOCK NUT 1/2"-13 PLATED
17.	3	303121	HEX JAM NUT 1/2"-13 PLATED
18.	1	303143	TWIN STICK EXTENSION TUBE 8.750"
19.	1	303144	1/2"-13 x 12.5" STUD BOLT
20.	3	723731	S.H.C.S. 3/8"-16 x 1"
21.	2	723771	3/8"-24 x 9" ALL THREAD GRD 5

Additional parts boxed with shifter kits, but part of Atlas T/C assembly.

1.	1	301600	SITE TUBE KIT
2.	6	302069	ATLAS STUDS
3.	6	302071	3/8"-24 NUTS
4.	3	303200	TORCOIL

**NOTE: For the complete shifter installation procedures, please refer to the Final Installation section located in the Atlas manual.**

**As of January 1, 2005, we have changed the design of our shifter tower. We no longer use a set of Zerk fittings on the tower and have omitted the white nylon bushings. The new design uses a Igus black bushing which does not require grease. These bushings are not interchangeable.**

White bushings:	303080 (large) 4 required
	303095 (small) 4 required
Black bushings:	303081 (large) 4 required
	303096 (small) 4 required